



ROOF ACCESS SOLUTIONS SAFE ACCESS ALL AREAS





SMOKE VENTS

LADDERS



1115

ROOF SAFETY

An Introduction



The Bilco Company was established in America in 1926 and has for many decades designed and supplied access products for construction and engineering industries all over the world.

The company has been a pioneer in the development of a unique line of horizontal access products, and in 1989 Bilco UK and Europe was formed and has since built a reputation amongst architects, engineers, specifiers and the construction trades for providing the right access solutions.

Since June 2016, Bilco UK has been a part of the home security specialist ERA and now operates alongside floor access products manufacturer Howe Green and riser door and wall access products manufacturer Profab Access. The three companies form the Access 360 division of Tyman UK & Ireland and offer the building services sector a full and comprehensive range of access products.

Bilco UK remains committed to delivering excellent service and products to its markets.

BILCO TODAY

Based in Suffolk, Bilco UK can supply the trade with a range of standard roof hatches, smoke vents, ladders and floor doors in various sizes and materials direct from stock, delivered by a nationwide palletline system or dedicated consignment. Standard items are delivered anywhere in the UK in 3-4 working days and best of all, there's no extra charge. Special products can be manufactured to order.

Bilco UK also provides technical assistance for more complex product requirements. The technical department will assist you to develop a creative design solution for your unique applications. Quality access products comply with current Building Regulations and Legislation, and are engineered to provide many years of trouble-free service.

OUR COMMITMENT

Bilco UK products are designed and fabricated to consistently high quality standards to ensure complete customer satisfaction. As part of its commitment, Bilco UK has implemented a company-wide quality system, which has achieved ISO 9001 and 14001 accreditation. The Bilco Company is committed to producing access products that are unequalled in quality, design and workmanship.

OUR GUARANTEE

Warranty is for a minimum period of ten years from the date of purchase. Electric motors, ladders, special finishes and other special equipment, if applicable, are covered separately.

Don't forget...

For BIM, CAD and NBS specifications see **www.bilcouk.co.uk**





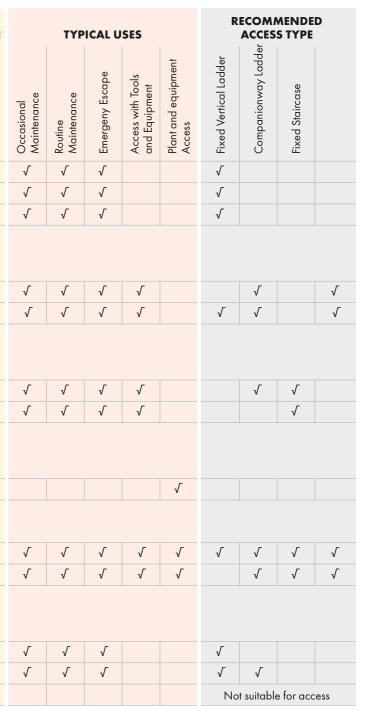
Which access hatch is right for you?

First decide on how frequently you will be using the hatch, for what purpose and by whom.

The following chart gives details of the standard sizes available for each type of use, key features and options as well as recommended type of access. All Bilco UK hatches can be supplied in special sizes to order, please contact office for details.

ACCESS TYPE	SPECIFICATIONS			OPERATION		
Ladder Access	Clear Internal Dimensions (mm)	Overall Dimensions (mm)	Weight (kg)	Compression Spring Operation	Powered Operation	
S-50TB	915 x 760	1195 x 1040	60			
E-50TB	915 x 915	1195 x 1195	63			
GS-50TB	915 x 760	1195 x 1040	64			
Companionway Access						
CS-50TB	760 x 1500	1040 x 1780	81		0	
Sky Access	1000 x 1500	1300 x 1800	170			
Fixed Staircase (Service Stair)						
L-50TB	760 x 2440	1040 x 2720	138		0	
SSY-50TB	760 x 3360	1040 x 3640	176		0	
Equipment Access						
F-50TB	1220 x 1220	1500 x 1500	126		0	
Special Sizes						
Single Leaf SS-50TB	Contact Bil	co office for dete	ails		0	
Double Leaf D-50T	Contact Bil	co office for dete	ails		0	
Smoke Vents (CE Marked)						
ESW-50REM	1260 x 1260	1488 x 1488	140			
SKY-1M	1000 x 1500	1300 x 1800	170			
UDF-50REM	1500 x 1620	1728 x 1848	215			

o = Optional





Contents

Which access hatch is right for you?

ROOF ACCESS HATCHES

Typical Construction Ladder Access Companionway Access Fixed Staircase (Service Stair) Equipment Access

SMOKE VENTS

Typical Construction

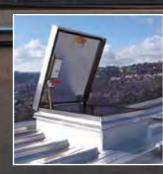
LADDERS

Fixed Vertical Ladders Ladder Security Gates and Retractable Section Companionway Ladder Ladder Safety Options Retractable Ladders

ROOF SAFETY

Step-over Units BWALK-A Roof Mounted Walkways

CPDs from Bilco UK.





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Typical construction of a Roof Access Hatch

TESTED AT THE NATIONAL

PHYSICAL

LABORATORY

- Safe and secure one-handed operation.
- Fully insulated.
- Gasketed weathertight construction.

PERFORMANCE

BS EN 12207:2000	Air Permeability 4.83m³/hour/m² at 600Pa
BS EN 12208:2000	Water Tightness Class 9A
BS EN 12210:2000	Wind Resistance Class E2400
BS EN 1991-1	Snow Load 1200Pa for 1 hour
BS 8200	Impact Resistance Pass
BS EN ISO 140	Acoustic 25dB
BS EN 1627 - 1630	Security Pass
Wind Speed	With Open Cover 30m/s

Hold open arm allows one-handed release and automatically locks cover in open position

Serial number marked for lifetime traceability

Fixing holes and insulated curb. U value of 0.278Wm²/K

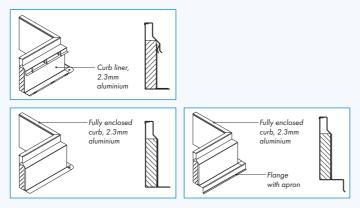


Options

Curb Liners



Shows curb liner flange and apron option



Powered Access Options

for Single or Double Leaf see pages 30 and 31.















Heavy duty latch to topside and underside

Can be padlocked from the inside or the outside



EPDM sponge gasket



Compression spring operation



Thermally broken seals



Bilclip flashing system

Paint Finishes

Keyed Lock Options



Ladder Access

Solid Insulated Aluminium Cover





LADDER ACCESS SPECIFICATIONS

Type GS-50TB

Clear Polycarbonate Dome

NOTE

Always maintain three points of contact on the ladder. Ladder to be positioned opposite the hinge.

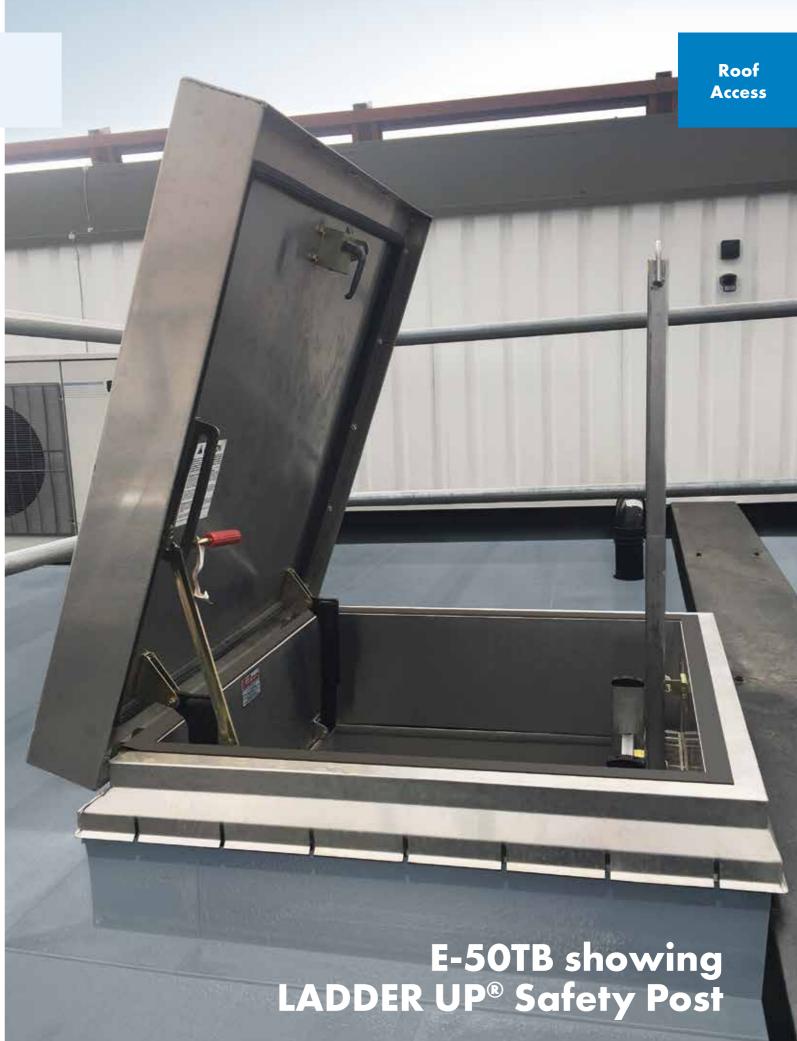
Consider LADDER UP® Safety Post for safety when exiting (see page 27).

See page 22 for details of fixed vertical ladders available.



CO UK RECOMMENDS)TB and E-50TE

PERFORMANCE CHARACTERISTICS:	Thermally broken. 75mm thick polyisocyanurate.
CURB:	305mm high.
	140mm flange with 11mm holes provided for securing to the roof deck.
LIFTING MECHANISM:	Compression springs as standard.
HARDWARE:	Heavy stainless steel pintle hinges.
	Spring latch with interior and exterior turn handles.
	Interior and exterior padlock hasps.
	Automatically locks in the open position with a rigid hold open arm.
FINISH:	Mill finish aluminium.
OPTIONS:	Polyester Powder Coating.
	Curb Liners.
	Locking options.



Companionway Access

Solid Insulated Aluminium Cover





CS-50TB roof access hatch

Powered Clear Skylight

Provides convenient access to roof areas with the added benefit of natural daylight. The innovative sliding cover design features an electric actuator that opens the double-layer thermoformed polycarbonate dome cover.

NOTE

Handrails maintain a balanced position on the ladder. Head height clearance of 1200mm minimum is required Maximum single climb 3m (BS4211-7.2).

For climb height of above 3m a rest platform is required.

ype SKY Flatglass Access

COMPANIONWAY ACCESS SPECIFICATIONS

	SOLID INSULATED ALUMINIUM COVER	POWERED CLEAR SKYLIGHT
PERFORMANCE	Thermally broken.	Opens to 180°.
CHARACTERISTICS:	75mm thick polyisocyanurate.	60mm thick extruded polyurethane.
CURB:	305mm high.	250mm high.
	140mm flange with 11mm holes provided for securing to the roof deck.	150mm flange with 9mm holes provided for securing to the roof deck.
LIFTING MECHANISM:	Compression springs as standard.	Single rotating actuator mounted on sliding carriage.
HARDWARE:	Heavy stainless steel pintle hinges.	Double layer polycarbonate dome (tested for impact
	Spring latch with interior and exterior turn handles.	resistance to EN 1873 Class SB 1200).
	Interior and exterior padlock hasps.	Glazed interior (double-layer security glass - classified
	Automatically locks in the open position with a rigid hold open arm.	2(B)2 according to EN 12600:2004).
FINISH:	Mill finish aluminium.	White PVC profile and powder coated metal.
OPTIONS:	Powered Operation.	
	Polyester Powder Coating.	
	Curb Liners.	
	Locking options.	





Tel: +44 (0) 1284 701 696

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Fixed Staircase (Service Stair)

Solid Insulated Aluminium Cover

NOTE

Size of the Roof Hatch should be sufficient to maintain a head clearance of 2000mm as detailed in Building Regulations Part K.

BILCO UK RECOMMENDS access via a fixed staircase with type L-50TB and SSY-50TB roof access hatches



Type L-50TB



PERFORMANCE	Thermally broken.
CHARACTERISTICS	 75mm thick polyisocyanurate.
CURB:	305mm high.
	140mm flange with 11mm holes provided for securing to the roof deck
LIFTING MECHANI	SM: Compression springs as standard.
HARDWARE:	Heavy stainless steel pintle hinges.
	Spring latch with interior and exterior turn handles.
	Interior and exterior padlock hasps.
	Automatically locks in the open position with a rigid hold open arm.
FINISH:	Mill finish aluminium.
OPTIONS:	Powered Operation.
	Polyester Powder Coating.
	Curb Liners.
	Locking options.

SSY-50TB used with a fixed stairway showing motorised option



Equipment Access

Single Leaf (Standard hatch)



NOTE

If used with a fixed vertical ladder so personnel access is possible, we recommend that it is fitted with a motorised option. Call office for details.

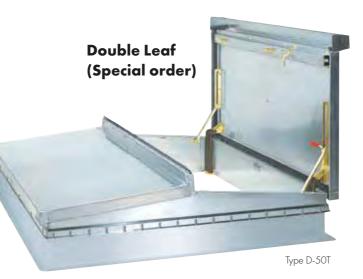
SPECIAL SIZES

Special sizes are available to specific customer order across all Bilco UK doors to order to allow for a much larger options of access openings.

EQUIPMENT ACCESS SPECIFICATIONS

	SINGLE LEAF
PERFORMANCE	Thermally broken.
CHARACTERISTICS:	75mm thick polyisocyanurate.
CURB:	305mm high.
	140mm flange with 11mm holes provided for securing
	to the roof deck.
LIFTING MECHANISM:	Compression springs as standard.
HARDWARE:	Heavy stainless steel pintle hinges.
	Spring latch with interior and exterior turn handles.
	Interior and exterior padlock hasps.
	Automatically locks in the open position with a rigid
	hold open arm.
FINISH:	Mill finish aluminium.
OPTIONS:	Powered Operation.
	Polyester Powder Coating.
	Curb Liners.
	Locking options.





DOUBLE LEAF

50mm thick polyisocyanurate

305mm high. 114mm flange with 11mm holes provided for securing to the roof deck. Compression springs as standard. Heavy stainless steel pintle hinges. Two point latch Interior and exterior padlock hasps. Automatically locks in the open position with a rigid hold open arm. Mill finish aluminium.

Powered Operation.

Polyester Powder Coating. Curb Liners. Locking options.

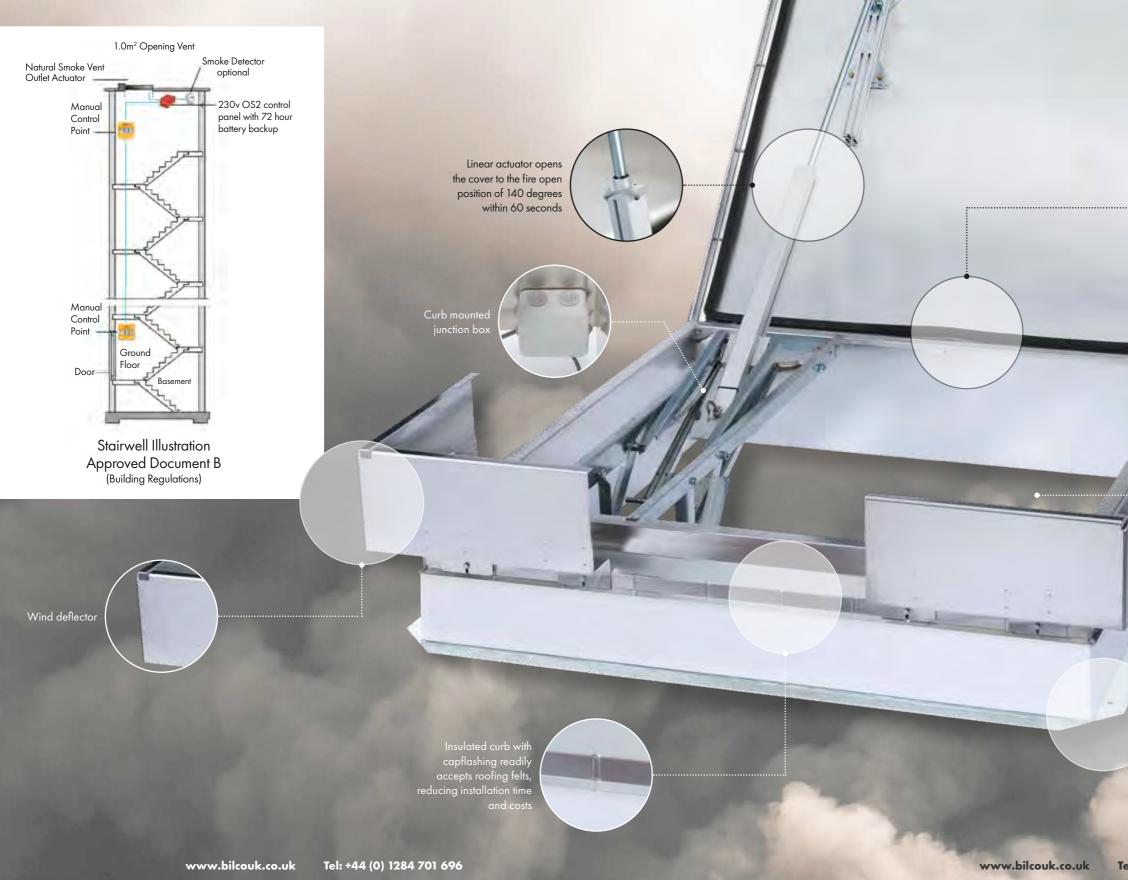




D-50T special size double leaf equipment access hatch. Optional powered access is available

Smoke Vents

Bilco UK smoke ventilators are fully compliant to the Construction Products Directive 89/106/EEC and EU Regulation No 305/2011. The evaluation is based upon the requirements of EN 12101-2 2003-09.







Closed cell EPDM sponge gasket



Enclosed hinge assembly

Fully insulated cover and curb. 50mm thick faced rigid polyisocyanurate thermal insulation board

Standard product aerodynamic clear vent areas of 1m² and 1.5m²



Flange with pre-drilled fixing points for easy installation

NSHEV

Natural Smoke and Heat Exhaust Ventilators (NSHEV)



ESW-50REM with fixed vertical ladder and LADDER UP® safety post

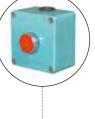
Also available...

Acoustic Smoke Vents

Ideal for concert halls, theatres, casinos, sporting arenas and other applications. Contact Bilco UK office for details.









AUTO/MANUAL CONTROL SWITCH

To be used in conjunction with thermostat and/or rain sensor. Stainless steel face plate, designed to be used as a 2 position switch **1RPREM-07**



THERMOSTAT

Industry standard 10° to 30°C range **1RPREM-04**

WIND SPEED SENSOR **1RPREM-26**

RAIN SENSOR Robust and cost effective 1RPREM-15

230V Fused Spur

Volt free contact from fire alarm

(eg. alarm and ventilation systems)

Ladders









Fixed Vertical Ladder

Type BL without safety cage

FIXED VERTICAL LADDER SPECIFICATIONS

ALUMINIUM

LADDER:	Alloy Class 1 Stiles: 73 x 25mm. Class 1 heavy duty rung. Stand off brackets from 50 x 10mm alloy bar. Fixings in stainless steel.			
LADDER WIDTH:	488mm.			
FINISH:	All alloy mill finish.	All alloy mill finish.		
OPTIONS:	LADDER UP® Safety Post.			
ТҮРЕ	SIZE	APPROX. WEIGH		
BL-A-1	2.0 -2.8m	12-14kg		
BL-A-2	Above 2.8 - 3.6m	14-18kg		
BL-A-3	Above 3.6 - 4.4m	18-22kg		
BL-A-4	Above 4.4 - 5.2m	22-26kg		
BL-A-5	Above 5.2 - 6.0m	26-30kg		
BL-A-SS	Special sizes available on request			

Manufactured in aluminium, our range of fixed vertical ladders are ideal for personnel access. These can be provided with a safety cage or guardrail if required to meet the relevant British Standards.

All of our fixed vertical ladders are manufactured to comply with BS4211:2005 + A1:2008 and offer a much safer alternative to using movable ladders.

We also offer a range of companionway ladders and retractable ladders if required. Please contact our office for more details.



Security Gates BZP steel hinged gate with

or without blocking plate. Magnetic locking option available.

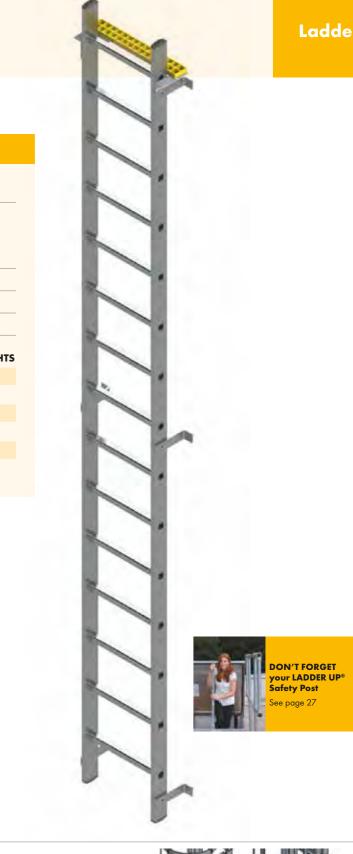




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Retractable Section

ONLY available on aluminium ladders.

Fixed Vertical Ladder

Type BL-WH with safety cage

TYPE BL-WH SPECIFICATIONS

ALUMINIUM

LADDER:	Alloy Class 1 Stiles: 73 x 25m	m box section.
	Class 1 heavy duty rung.	
	Stand off brackets from 50 x 1	0mm alloy bar.
	Fixings in stainless steel.	
LADDER WIDTH:	488mm.	
SAFETY CAGE:	Cages above 2200-3000mm.	
STRAP:	50 x 10mm alloy bar.	
	5 x straps as BS4211: 2005 + A	1 2008.
FIXINGS:	Dome head bolts.	
FINISH:	All alloy mill finish.	
OPTIONS:	LADDER UP® Safety Post.	
ТҮРЕ	SIZE	APPROX WEIGHTS
BL-A-WH1	2.0 -2.8m	15-18kg
BL-A-WH2	Above 2.8 - 3.6m	18-20kg
BL-A-WH3	Above 3.6 - 4.4m	20-26kg
BL-A-WH4	Above 4.4 - 5.2m	26-32kg
BL-A-WH5	Above 5.2 - 6.0m	32-37kg
BL-A-WHSS	Special sizes available on request	





Fixed Vertical Ladder

Type BL-WG with safety cage and guardrail

TYPE BL-WG SPECIFICATIONS

ALUMINIUM

LADDER:	,	Alloy Class 1 Stiles: 73 x 25mm box section. Class 1 heavy duty rung.		
	Stand off brackets from 50 x 1	Omm allow har		
	Fixings in stainless steel.	omm alloy bal.		
	Guardrail Height: 1100mm.			
LADDER WIDTH:	488mm.			
SAFETY CAGE:	Cages above 2200-3000mm.			
STRAP:	50 x 10mm alloy bar.			
	5 x straps as BS4211: 2005 + A	1 2008.		
FIXINGS:	Dome head bolts.	Dome head bolts.		
FINISH:	All alloy mill finish.			
OPTIONS:	LADDER UP® Safety Post.			
ТҮРЕ	SIZE	APPROX WEIGHT		
BL-A-WG1	2.0 -2.8m	36-38kg		
BI-A-WG2	Above 2.8 - 3.6m	38-40kg		
51771101		0		
BL-A-WG3	Above 3.6 - 4.4m	40-46kg		
BL-A-WG4	Above 4.4 - 5.2m	46-51kg		
BL-A-WG5	Above 5.2 - 6.0m	51-57kg		
BL-A-WG-SS	Special sizes available on request			





According to BS 4211:2005 + A1:2008, a self-closing gate should be fitted where a ladder breaks existing handrail.

Companionway Ladder

Type BL-COMP. Complying with the recommendations of BS 5395: Part 3

COMPANIONWAY SPECIFICATIONS

ALUMINIUM						
Stiles: Aluminium						
Folded aluminium t	reads					
Brackets from 50 x	10mm alloy bar					
Fixings in stainless	steel					
All alloy in mill finis	h					
Grabrail height: 30	00mm (nom)					
Overall ladder wic	lth: 590mm					
Ladder angle: 75 c	legree (nom)					
TYPE SIZE APPROX WEIGHTS						
BL-COMPA1	Up to 1.5m	Up to 32kg				
BL-COMPA2	Above 1.5 - 2.0m	32-37kg				
BL-COMPA3	Above 2.0 - 2.5m	37-41kg				
BL-COMPA4	Above 2.5 - 3.0m	41-46kg				
BL-COMPAS Special sizes available on request						

Note:

For climb height of above 3m a rest platform is required. An additional bracket must be specified if a LADDER UP® Safety Post is

being used. Please call Bilco UK office for details.



Ladder Access Safety Options

Ideal for safer access and a safer working environment

LADDER UP® Safety Post

Telescopic, spring balanced post permanently mounts to the top two rungs of any fixed ladder.

Gives a positive hand-hold enable safe, upright and balanced entry or exit.

Automatically locks in the fully raised position to provide a firm and steady hand-hold

Handy release lever allows the post to be easily lowered to its retracted position.

Available in four different finishes and corrosion resistance. If using in a corrosive atmosphere, specify LU-2, 3 or 4.

TYPE		APPROX WEIGHTS
LU1-BLK	Steel black enamel	11 kg
LU2	Hot-dip galvanised steel	11 kg
LU3	Type 304 stainless steel	11 kg
LU4	Aluminium	7kg





Adjustable mounting

Automatically locks off

Bil-Guard[®] **Hatch Rail System**

Easy-to-install rail fall protecting system.





Ladders





Telescopic design



Handy release lever

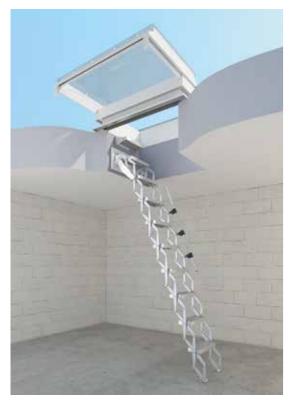
Retractable Ladders

Retractable ladders are designed for use in areas where the floor space must be kept clear such as schools, hospitals etc.

All Bilco UK retractable ladders are manufactured to EN 14975 from die-cast aluminium alloy with two heavy duty counter-balanced springs incorporated into pivot brackets.

Supplied with a single telescopic handrail and protective non-slip feet, they are designed to achieve load bearing of 200kg per tread.

Recommended for use with CS-50TB and Sky Access.



BL-Z

The BL-Z incorporates a 580mm wide x 18mm white block wood backboard which should be attached to a structural support, not the internal face of the hatch.

Product Code: BL-Z

Size Code	Floor to Ceiling Height (mm)	No. of Treads	Tread Size* (mm)	Normal Tread Rise (mm)	Min. Hatch Length (mm)	Weight (kg)
1	Up to 2500	9	350 x 140	277-280	1000	30
2	2501-2790	10	350 x 140	277-280	1000	31
3	2791-3090	11	350 x 140	277-280	1100	32
4	3091-3390	12	300 x 140	277-280	1270	33

* Alternative sizes on request

Note: When ordering use the product code and add size code after e.g. BL-Z-1. Image shows BL-Z with additional step.

The following options can be ordered for all types of Bilco UK retractable ladders (at the time of ordering):

Both BL-Z and BL-ZBOX Additional telescopic handrail. Grabrail. Additional step (if required).

BL-Z only Operation from above with eyebolt.

BL-ZBOX only

Lining depth up to 1470mm deep. Operation from above cable/ring pull operation. Electrically operated trapdoor and stair (contact Bilco UK office for details).



BL-ZBB Backboard

For additional, adjustable steps and safety holds, with two grab rails, between the ladder and the top of the structural opening (or roof hatch if fitted).

Product Code: BL-ZBB

Size Code	No. of Treads	Height* (mm)	Width (mm)	Weight** (kg)
1	2	1000	590-1100	20
2	3	1001-1250	590-1100	23

* Ladder fitted at bottom of backboard.

** Maximum weight assuming 1100mm wide.

Note: When ordered with a BL-Z the backboard will be delivered fitted to the ladder. When ordering use the product code and add size code after e.g. BL-ZBB-1.

BL-ZBOX

The BL-Z BOX offers all the benefits and options of the BL-Z plus it comes with either an 18mm thick laminated, insulated, wood trapdoor and lining or a steel hatch to provide improved fire-ratings.

The standard lining is 500mm deep from the underside of hatch to the bottom of the closed trapdoor.

The fire-rated trapdoor is made from 2 layers of 1.5mm thick sheet steel infilled with mineral wool to give 3 fire rating options (please specify):

Fire Rating Option	Mineral Wool Thickness (mm)	Fire Resistance (mins)
F30	38	30
F60	60	60
F90	75	90

Available Tread Sizes

200/250/300/350/380mm wide x 140mm deep. 430/480/580mm wide x 160mm deep.

Product Code: BL-ZBOX

Size Code	Floor to Ceiling Height (mm)		Normal Tread Rise (mm)	Min. Hatch Length (mm)	Weight Wood (kg)	Weight St (Fire Rate (kg)
1	Up to 2500	9	277-280	750	85	160
2	2501-2790	10	277-280	800	86	161
3	2791-3090	11	277-280	900	87	162
4	3091-3390	12	277-280	1000	88	163
5	3391-3690	13	277-280	1300	95	178
SS	Special Size	Contact Bilco UK office for details				

Note: When ordering use the product code and add size code after e.g. BL-ZBOX-1.

BL-ZBOXBB Backboard

The Backboard is mounted separate to the BL-ZBOX and requires the BL-ZBOX liner to be a height of 240mm, so should only be ordered at the time of ordering the ladder.

Product Code: BL-ZBOXBB

Size Code	No. of Treads	Height* (mm)	Width (mm)	Weight** (kg)
1	2-3	1000	590-1100	20
2	3-4	1001-1250	590-1100	23

* Ladder fitted at bottom of backboard.

** Maximum weight assuming 1100mm wide.

Note: Always order at the same time you order the ladder.

When ordering use the product code and add size code after e.g. BL-ZBOXBB-1.





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Roof Safety

Bilco UK offers a range of roof safety systems, all of which can be customised to suit specific customer needs. For full details see our website or call the office.

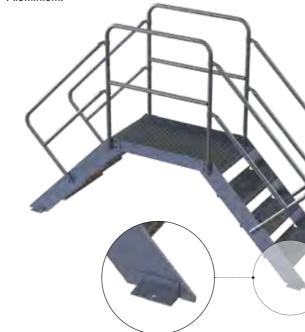
Step-over Units

Wherever transit is required over ducting, parapet walls, conduit or any roof obstruction a step over unit, freestanding or fixed to the ground, is the safest access available.

Complying with the Work at Height Regulations and, where applicable, BS5395: Part 3 step over units give flexible access over a range of widths and heights while keeping the operative safe and enclosed in handrail at all times.

Fixing points for permanent fixing to surface

BP45-A-F Aluminium.



Free-standing with adjustable feet BP45-A-FS Aluminium.



Typical Bilco UK roof safety systems employed in a factory situation





Roof Safety

BWALK-A Roof mounted walkways

The Bilco UK walkway range is designed and manufactured following the recommendations of BS5395: Part 3. Manufactured in Aluminium with non-slip GRP walkway panels.

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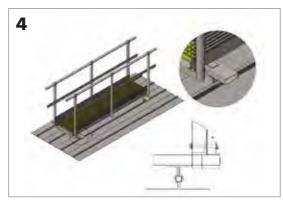




1. Pedestal For gutter cleaning access.

2. Free-standing When a roof cannot be penetrated.

3



3. Penetrative fixing When a roof is a suitable structure.

4. Raised Seam Uses a clamp bracket to secure.

Roof Edge Protection

Work at Height Regulations 2005 require handrails be fitted to prevent falls. Bilco UK provides a totally flexible, maintenance-free, galvanised steel handrail system which avoids the need to mechanically fix the system to the roof itself. It can run in straight runs or continuous, flexible route runs.

ROOFEP-1 Handrail including free-standing posts.

ROOFEP-2 Free-standing end including rubber counterweight.



JOIN OUR LIVE CPD WEBINARS

AVAILABLE ONLINE OR FACE TO FACE

Sales Managers dates at **bilcouk.co.uk**

Presented by our Specification View our full schedule of CPD

CPD from Bilco UK

Bilco UK have launched the "Safe Access all Areas" CPD which examines the full range of access products from roof access hatches to floor doors and also looks at the use of smoke vents, ladders and safety products.

It looks at the most appropriate solutions for access requirements and examines what considerations should be made when specifying these for a project.

The CPD, whilst not being overly technical, is intended to give the audience a good understanding of what needs to be thought about when looking for the most appropriate, cost effective, and safest solution when specifying access products. It is ideal for Architects, Facility Managers, Project Managers, - in fact, for anyone who is involved in the specification, selection or procurement of access products.

Bilco UK also offer a tailored CPD to your specific requirements should you wish more detailed information on Smoke Vents, covering the latest legislation on CE marking, or on Roof access hatches. In addition, we offer an Access 360 CPD. This looks at safe, practical and aesthetic solutions for clean, maintenance-free access to roof, ceiling, wall and floor services.

To book your place on one of our CPD seminars call 01284 701 696, email cpd@access-360.co.uk or register at bilcouk.co.uk/cpd-seminars









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ISO 9001 - 0006730 ISO 14001 - 0006729



