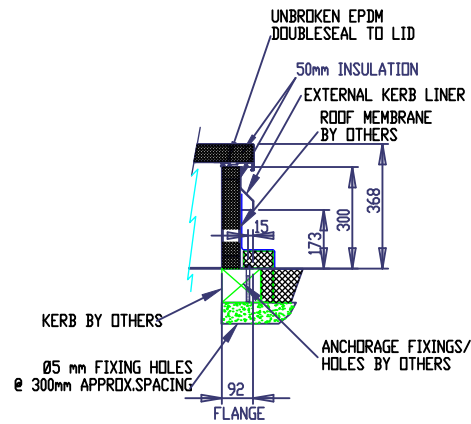
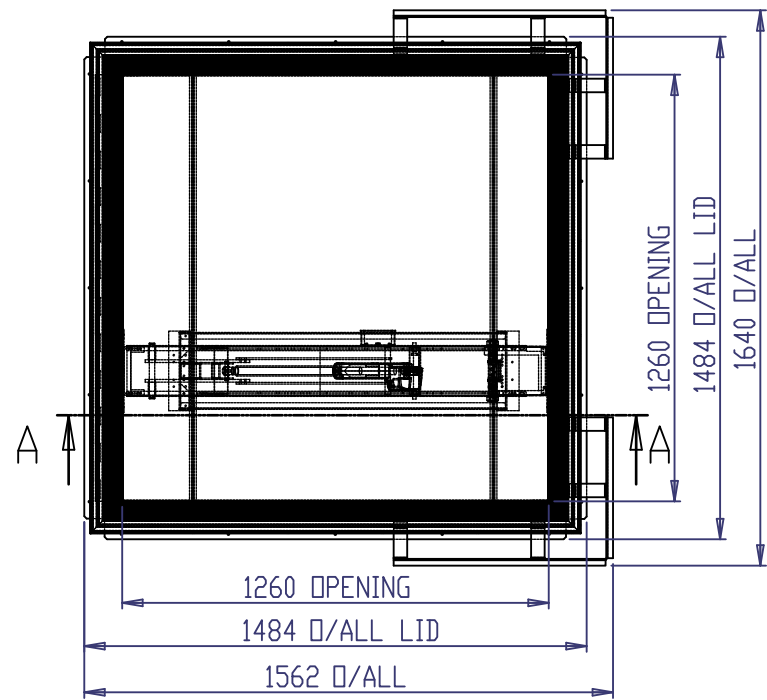


IF IN DOUBT, PLEASE ASK, UNLESS SPECIFIED BEND TO 90.

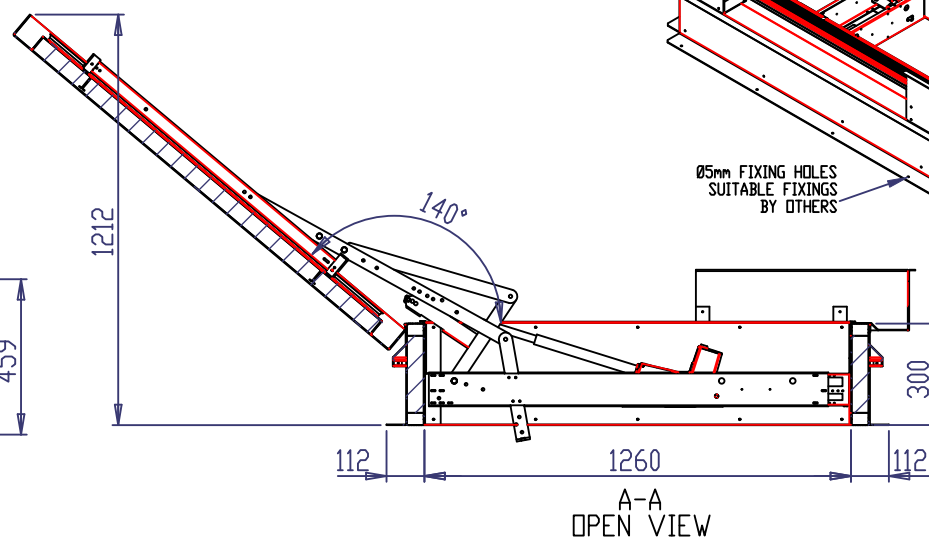
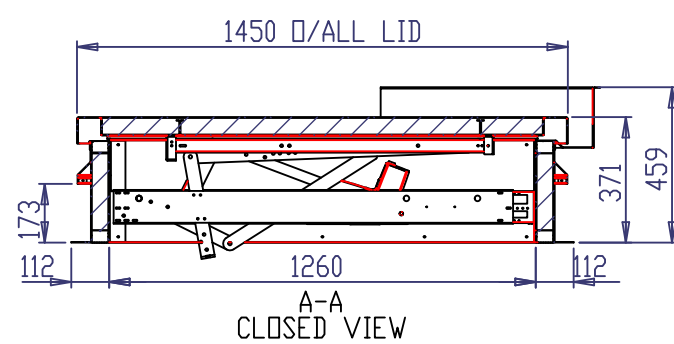
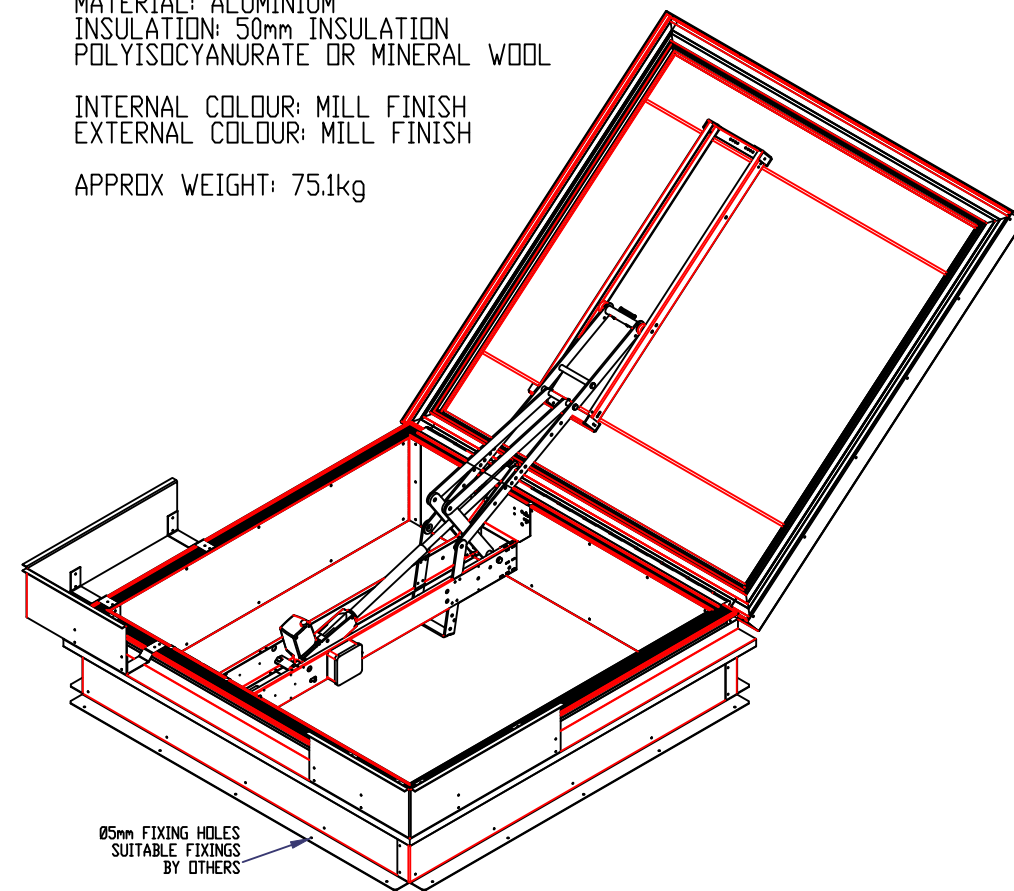


ESW-50REM
 SIZE: 1260 X 1260 mm
 UPSTAND HEIGHT: 300 mm

MATERIAL: ALUMINIUM
 INSULATION: 50mm INSULATION
 POLYISOCYANURATE OR MINERAL WOOL

INTERNAL COLOUR: MILL FINISH
 EXTERNAL COLOUR: MILL FINISH

APPROX WEIGHT: 75.1kg



WIND RESTRAINTS SHOULD BE SPECIFIED ON ALL ACCESS HATCHES SUBJECT TO HIGH WIND CONDITIONS.
 THIS IS A MANUALLY OPERATED ACCESS HATCH/COVER & IT IS ESSENTIAL THAT SAFE MEANS OF ACCESS IS PROVIDED FOR THE OPERATOR

ACCESS 360
 Units 45-48 Fourways, Carlyon Road Industrial Estate, Atherstone
 Warwickshire CV9 1LG t: +44 (0) 1827 718222 f: +44 (0) 1827 818680
 BILCO ROOF ACCESS PROFAB HOWEGREEN

Welding Symbols and Notes			
	Butt Weld		Single Bevel Butt With Root
	Square Butt		U Butt Weld
	Single V Weld		J Butt Weld
	Single Bevel Weld		Backing Run
	Single V Butt With Root		Fillet Weld
	Plug or Slot		Spot Weld
	JIS Spot Weld		Spot Centered
	JIS Seam		Seam
	Flat Finish		Seam Centered
	Concave Finish		Convex Finish

Version Control			
REV.	DESCRIPTION	DATE	APPROVED
01			
02			

TOLERANCE FOR POSITION EXCEPT WHERE OTHERWISE STATED	
Pitch Dimensions	± 0.2mm
Pitch Circle Diameter	± 0.2mm
Angular Dimensions	± 30'
# Not Applicable for Pitching Holes	

MACHINING TOLERANCES EXCEPT WHERE OTHERWISE STATED mm	
Over	0 50 150 300 600 1200
SIZE	To
Outside Diameter	± 0.12 0.25 0.50 0.75 1.25 1.50
Inside Diameter	± 0.12 0.25 0.50 0.75 1.25 1.50
Length	± 0.25 0.50 0.50 1.00 1.00 1.0

GEOMETRIC TOLERANCE SYMBOLS	
	Straightness
	Flatness
	Roundness
	Cylindricity
	Profile of a line
	Profile of a surface
	Run out
	Hole position
	Hole condition
	Hole which defines true position
	Parallelism
	Squareness
	Angularity
	Position
	Concentricity
	Symmetry
	Material Condition

MATERIAL	ALUMINIUM
WEIGHT	75.1 kg
TITLE:	ORDER NUMBER:
DEBURR AND BREAK SHARP EDGES	
DWG NO.	ISSUE
DRAWING - ESW-50REM 1260 X 1260	Rev 01

NAME	DATE
DRAWN	
CHECKED	
APPROVED	